

ALL SHEETS ARE THE SAME REVISION STATUS

CHANGES MARKED BY "UNDERLINE"

REVISION HISTORY			
REV.	DESCRIPTION	DATE	APPROVED
A	QA02-209 Revise Sect 8.5.1 to match Quality Policy	10-01-2002	GDF/FSP
B	QA02-275 Update Procedure	12-20-2002	GDF/FSP
C	QA04-244 Add References to QP7.3.2 and Scrap Destruction	12-29-2004	GDF/FSP
D	QA05-192 Revise Quality Policy	12-20-2005	GDF/FSP
E	QA08-075 Update Document	02-08-2008	GDF/MEP

**This
QUALITY SYSTEM DOCUMENT
is CONTROLLED ON-LINE.**

**For a printed version to be valid, the
revision level must match the on-line revision.
CHECK ON-LINE REVISION LEVEL BEFORE USE!**

MPD, Inc. Corporate Mission Statement

*To grow in the worldwide market for applied electronic components by
Providing quality products to our customers,
Opportunities to our employees,
And acceptable returns to our shareholders.*

MPD Components, Inc. Vision Statement

*We provide high-value, high-quality components and services
for aerospace, medical and industrial equipment manufacturers
worldwide.*

MPD Components, Inc. manufactures ceramics, ceramic/metal sub-assemblies, precision metal parts and sub-assemblies, Vacuum Electronic Devices (VEDs), and Microwave Circuit Modules (MCMs) for United States Government agencies, the aerospace industry and other medical and industrial customers. MPD Components, Inc. is a subsidiary of MPD, Inc.

Following is the MPD Components, Inc. Quality Management System Quality Manual.

ORIGINALLY APPROVED	DATE	MPD	MPD, INC. 316 EAST NINTH STREET OWENSBORO, KENTUCKY 42303		
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Position MGR, QA					
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1. SCOPE

The Quality Management System (hereafter called the Management System or MS) outlined below covers the production of all products by MPD Components, Inc. at the MPD, Inc. Owensboro Plant.

While MPD Components, Inc. strives to adhere to the Standards referenced below, it is recognized that these requirements are complementary to contractual and applicable legal and regulatory requirements.

The MS is designed to assist MPD Components, Inc. personnel to consistently provide product that meets customer and regulatory requirements and to enhance customer satisfaction through continuous improvement and conformance to requirements. Our product does not currently require servicing once it is sent to our customers. As such, there is no servicing provision in the MS. Should our product mix change to require a service provision, MPD-C will implement a suitable process and make necessary changes to the MS.

The Management System is as much a part of our product as the product itself.

2. NORMATIVE REFERENCE

This MS complies with the requirements of the **American National Standard ANSI/ASQ Q9001: 2000** and **Aerospace Standard AS9100B: 2004-01**. The system complies with or exceeds requirements of **Title 14 CFR Part 21.303 Subpart K, ISO10012-1: 1992(E)**, and the obsolete **MIL-STD-45662A** and **MIL-I-45208A**.

3. TERMS AND DEFINITIONS

Terms and definitions are consistent with those given in **ISO 9000:2000, Quality Management Systems – Fundamentals and Vocabulary** and/or **AS9100B: 2004-01 Quality System - Aerospace**. Other industry specific and/or company specific terms are defined at point of usage throughout this document and associated MS procedures and work instructions.

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4. QUALITY MANAGEMENT SYSTEM

4.1 GENERAL

MPD Components, Inc. (MPD-C), as directed by the President, MPD-C, and implemented by the Management Team, has established this MS in order to meet the requirements of **AS9100B: 2004-01** (the Standard). By so doing, the Management Team has:

- a. Identified and applied critical MS processes
- b. Determined the order and linkage of these processes (see Appendix 2)
- c. Determined the requirements for effective operation and process control
- d. Ensured resources and information is available to support and monitor the operation and processes
- e. Monitored, measured, and analyzed these processes and associated data
- f. Implemented actions to achieve planned results and to continually improve our people, processes and products.

If MPD-C chooses to outsource any process, the supplier is qualified based on a review of required documentation, qualification testing, and inspection of produced product (see 7.4).

4.2 DOCUMENTATION REQUIREMENTS

4.2.1 General

Quality Policy and Objectives

We provide high-value, high-quality components and services to aerospace, medical and industrial equipment manufacturers worldwide. We accomplish this by:

- λ ***Meeting or exceeding our customers' expectations for the utility and value of our products and services;***
- λ ***Establishing and maintaining a quality system which meets ISO9001:2000 & AS9100B:2004 requirements;***
- λ ***Working continually to improve:***
 - λ ***The abilities of our people,***
 - λ ***The capabilities of our organization to produce high-quality products and services, and***
 - λ ***Our profits.***

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The MPD Components, Inc. Management Team gauges our progress towards achieving this Quality Policy by monitoring established management objectives. These objectives are posted with the Quality Policy for all employees to see. The Objectives are measured to assure the continued performance of our products and the long-term profitability of our business. Our immediate, as well as long-term, growth and success plans are dependent on supplying our customers' with products and service that fully meet their needs at prices they are willing to pay. We work with our customers to obtain the necessary information to understand their needs and requirements.

- a. Quality Manual (QM01)
This manual, **QM01**, defines and describes, in general terms, MPD-C's MS. It is designed to present the MS to inform external parties and MPD-C employees what controls are implemented to ensure that product quality is maintained at MPD Components, Inc. (See Section 4.2.2)
- b. Documented Procedures
MS procedures required by the Standard are referenced throughout this manual in order to illustrate the system, its structure, and its interrelationships.
- c. Documents
Documents, in the form of other MS procedures needed by MPD-C to plan, monitor, and control its processes, work instructions, and drawings are available in each work area to define process steps and are referenced throughout this manual.
- d. Records
Records required by the Standard, customers, regulatory agencies, and/or required by MPD-C to demonstrate compliance to the Standard, or to show control of MS processes, are defined and controlled as described in Section 4.2.4.
- e. MS Requirements of Regulatory Authorities
Federal Aviation Administration (FAA) regulations in the form of **Title 14 CFR, FAR Part 21, Subpart K, Section 21.303** are also applied to this system. FAA approval is required of any changes being made to this manual or if the facility impacted by this manual expands or relocates.

All MPD-C personnel have access to MS procedures and appropriate work instructions either from "on-line" or hard copy sources. Both sources are protected from unauthorized revision and controlled by QA Document Control. Customer and/or regulatory representatives are supplied "MPD-C Approved" copies upon request.

Procedure **QP4.2.1 Quality System Documentation** defines the structure of MS documents.

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4.2.2 Quality Manual

a. Scope

QM01 is based on **ISO 9001:2000** and **AS9100B: 2004-01** and meets the requirements of **Title 14 CFR, FAR Part 21, Section 21.303 (Order 8100.7A)** as well as the obsolete **MIL-I-45208A**. It describes the MS developed and implemented to provide products that consistently meet our customers' expectations and specifications, as well as regulatory requirements.

The only exclusion to the Standards made in the MPD-C MS is Section 7.5.1.5 Control of Service Operations (see 7.5).

b. Relationships

MS procedures required by the Standard are referenced throughout this manual in order to illustrate the system and its structure. The MS is implemented throughout the company and is understood at all levels. A cross-reference correlating these procedures with the standards listed above is included as Appendix 1.

c. Process Interactions

Process interactions are summarized throughout QM01 and are also listed in Appendix 2.

4.2.3 Control of Documents

MS documents are closely controlled with a change control system that is defined and managed through procedure **QP4.2.3 Control of Documents**. This system allows employee access to only the latest revision (LR) of electronic and/or hard copy documents.

4.2.4 Control of Records

Records that provide evidence of conformity to MS, contractual, or regulatory compliance are maintained according to procedure **QP4.2.4 Control of Records**.

4.3 CONFIGURATION MANAGEMENT

Configuration management is addressed in **QP4.2.3 Control of Documents, QP7.3 Design and Development, and QP7.5.1.2 Control of Production Process Changes**.

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5. MANAGEMENT RESPONSIBILITY

5.1 MANAGEMENT COMMITMENT

MPD-C Management is committed to realizing to the principles outlined in the Standard. This is demonstrated by:

- a. Regular, documented meetings with employees updating them on Management Review Meetings, customer requirements, and current business/company conditions
- b. Development and posting of the Quality Policy (see 5.3)
- c. Establishing and reviewing the Quality Objectives to ensure relevance and accuracy (see 5.4.1)
- d. Conducting formal reviews of the MS (see 5.6)
- e. Maintaining adequate resources to fulfill the MS requirements
- f. Soliciting and analyzing customer inputs relative to the quality of MPD-C products and services.

5.2 CUSTOMER FOCUS

Sections 7.2.1, 7.2.2 and 8.2.1 refer to how MPD-C Management ensures customer requirements are met and what actions are taken to enhance customer satisfaction.

5.3 QUALITY POLICY

The MPD-C Quality Policy (see 4.2.1) is reviewed twice per year during the Management Review process (see 5.6) and is compared to the company's objectives, mission and vision statements for continued appropriateness and suitability. If necessary, the quality policy is updated by the Management Team and reviewed with all MPD-C personnel. Posted copies are then replaced (**AD0001 Quality Policy**).

5.4 PLANNING

5.4.1 Quality Objectives

The Management Team establishes management objectives (see 4.2.1) to support the vision and mission of MPD-C. These objectives form the basis for departmental plans that focus implementation strategies in each department. Department managers and supervisors are responsible for measuring progress towards these plans & objectives. Management Objectives are posted for all employees to review.

5.4.2 Quality Management System Planning

MPD-C Management has established the MS as indicated in Section 4.1 to specifically meet the Standard's requirements, as well as MPD-C's objectives. The Management Representative (see 5.5.2) ensures that MS integrity is maintained through the internal audit process and Management Review Meetings. This is detailed in **QP5.6 Management Review** and **QP8.2.2 Internal Audit**.

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5.5 RESPONSIBILITY, AUTHORITY and COMMUNICATION

5.5.1 Responsibility and Authority

All employees have responsibilities and appropriate authority to perform their jobs to ensure that quality objectives are achieved. This includes the responsibility and authority to ask for assistance in performing their jobs properly or in finding the tools, materials, and/or documents needed to do their jobs effectively. MPD-C defines these responsibilities in general position guides. These position guides combined with detailed work instructions provide the necessary information for an employee to perform his/her job in a quality manner.

An organization chart for MPD-C salaried personnel is maintained on the company intranet and is available to anyone with intranet access.

Employees having disposition authority are identified on **QA0028 Designee List** where their level of authority is clearly indicated.

5.5.2 Management Representative

The Management Representative is appointed by the President and is charged with the responsibility of monitoring the MS as well as overall product quality matters. Additionally, the Management Representative acts as a liaison with external parties on MS issues. The Quality Assurance Manager fills this role for MPD-C.

5.5.3 Internal Communication

Management System information is shared with employees as appropriate and documented on **QA0001 Meeting Attendees** or **QA0002 Training Record**. This information may result from Management Review meetings, internal audit reports, customer feedback, or revisions to policies, procedures, or work instructions.

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5.6 MANAGEMENT REVIEW

5.6.1 General

The MS is reviewed on a quarterly basis to ensure that the system is effective. **QP5.6 Management Review** specifies how this review is accomplished. Records of the review process are maintained per **QP4.2.4 Control of Records**.

5.6.2 Review Input

In this process, the Management Team reviews, as a minimum:

- a. Audit results
- b. Feedback from customers
- c. Process and product performance and conformity
- d. Preventive and corrective actions
- e. Actions scheduled in previous reviews
- f. Changes affecting the Management System
- g. Continual improvement recommendations

5.6.3 Review Output

As a result of the review process, decisions are made and actions planned that will:

- a. Improve the effectiveness of the MS and its processes
- b. Improve the products with regard to customer requirements
- c. Impact resources
- d. Optimize the performance of MPD-C as a business over the short-term as well as long-term.

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6. RESOURCE MANAGEMENT

6.1 PROVISION of RESOURCES

The efficient use of resources is reviewed by MPD-C management in order to ensure maintenance and continual improvement of the Management System. This review is done throughout the year, but more specifically during the Management Review process, per **QP5.6 Management Review**.

Operations Managers and Production Schedulers monitor material requirements on an on-going basis through a PRMS computer system to ensure customer requirements will be met.

6.2 HUMAN RESOURCES

6.2.1 General

Quality personnel are critical to ensuring that MPD-C products meet customer expectations. A competent workforce is maintained with regard to education, training, skills and experience.

6.2.2 Competence, Awareness and Training

QP6.2 Personnel Training identifies the steps involved in developing and maintaining a competent workforce. Records of actions taken in this process are maintained per **QP4.2.4 Control of Records**.

6.3 INFRASTRUCTURE

MPD-C maintains appropriate work areas, process equipment and support services to ensure conformity to product requirements. As indicated in 6.1 and **QP5.6 Management Review**, MPD-C's resources are continually reviewed and improved.

6.4 WORK ENVIRONMENT

In order to ensure product requirements are met in the work areas, environmental factors are considered during product planning. This is delineated in **QP4.2.3 Control of Documents and QP7.5.1 Control of Production Process**.

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7. PRODUCT REALIZATION

7.1 PLANNING of PRODUCT REALIZATION
 During the planning and development of processes needed to produce product, **QP4.2.3 Control of Documents**, **QP7.2 Customer-Related Process**, **QP7.3 Design and Development**, **QP7.4.1 Supplier Evaluation**, **QP7.4.2 Purchasing Process**, **QP7.5.1 Control of Production Process**, and **QP8.2.4 Monitoring and Measuring of Product** provides guidance to MPD-C personnel.

7.2 CUSTOMER-RELATED PROCESSES

7.2.1 Determination of Requirements
 To ensure product requirements can be met, **QP7.2 Customer-Related Processes** outlines the necessary steps that must be performed. This includes a review of customer requirements, statutory and regulatory requirements, as well as internal MPD-C requirements.

7.2.2 Review of Requirements
 Prior to committing to supply a product, MPD-C checks every order to ensure that the specifics of the order are the same as was specified at the time of quotation. This review is recorded per **QP7.2 Customer-Related Processes** and maintained per **QP4.2.4 Control of Records**.

7.2.3 Customer Communications
 MPD-C strives to provide clear lines of communication for customers to ensure that product information, RFQs, contracts, orders, and complaints are handled quickly and efficiently. To this end, the MPD-C web site provides names and numbers for all critical personnel and company correspondence lists telephone and fax numbers. A toll-free line is available for all customers to use in contacting MPD-C. Additional details concerning the process of customer communications are included in **QP7.2.3 Customer Communications**.

7.3 DESIGN and DEVELOPMENT
 MPD-C supplies a range of high-quality, cost-effective products that satisfy customers' requirements. Generally, these products will be based on customer-supplied drawings or designs and are developed in conjunction with MPD-C Engineering. MPD-C personnel perform modifications to these designs and/or develop new designs as described in **QP7.3 Design and Development**.

7.3.1 Design and Development Planning
 Design & Development (D&D) planning is monitored and controlled by the responsible product line manager (see **QP7.3**).

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- 7.3.2 Design and Development Input
Engineers ensure D&D inputs are clearly defined (see **QP7.3**) and maintained per **QP4.2.4**.
- 7.3.3 Design and Development Output
Outputs from the D&D process are developed per **QP7.3**.
- 7.3.4 Design and Development Review
As indicated in **QP7.3**, the product line manager performs a routine review of D&D activities to ensure customer requirements are met. Records of this review are maintained as per **QP4.2.4**.
- 7.3.5 Design and Development Verification
Verification that the D&D outputs meet the D&D input requirements is recorded and maintained per **QP4.2.4**.
- 7.3.6 Design and Development Validation
Validation, that the resulting product meets the specified requirements, is performed under defined operating conditions and the results are documented and maintained per **QP4.2.4**.
- 7.3.7 Control of Design and Development Changes
Changes to products, documents, and processes are controlled through **QP4.2.3 Control of Documents** and **QP7.5.1.2 Control of Production Process Changes**. Changes are recorded and maintained per **QP4.2.4**.
- 7.4 PURCHASING
- 7.4.1 Purchasing Process
To ensure that purchased product conforms to specified requirements, MPD-C assumes the responsibility for quality of all purchased materials. Suppliers are evaluated, selected, and retained based on their ability to meet MPD-C and our customers' requirements. This process is defined in **QP7.4.1 Supplier Evaluation**. Records of supplier evaluation and any necessary actions based on the maintenance of this process are maintained per **QP4.2.4**.
- 7.4.2 Purchasing Information
MPD-C requirements are explained and documented when communicating with all suppliers. These include product specific as well as supplier system and documentation requirements. Purchase orders, material specifications, part drawings and other supplemental forms are sent to suppliers. These documents specify product requirements and key characteristics, via tightened tolerances and specific drawing notes, and describe what is necessary to do business with MPD-C. **QP7.4.2 Purchasing** provides details of the required information.

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7.4.3 Verification of Purchased Product
 All purchased product is evaluated upon receipt to ensure MPD-C requirements have been met. Product is sampled and inspected against written criteria specific for the product. Verification activities are defined in **QP7.4.1** and **QP8.2.4 Monitoring and Measurement of Product** and records of the verification process are maintained per **QP4.2.4**.

7.5 PRODUCTION and SERVICE PROVISION

7.5.1 Control of Production and Service Provision
 MPD-C plans and establishes process controls, in-process verification points, and monitors key characteristics for all products. The production of parts, sub-assemblies, and final product is carried out under controlled conditions using instructions, equipment, instruments, and records that are appropriate for each process. This provision is defined in **QP7.5.1 Control of Production Process** with **QP7.5.1.2 Control of Production Process Changes** defining how process changes are authorized and documented.

Product produced by MPD-C does not currently require servicing once it is sent to our customers. Should our product mix change to require a service provision, MPD-C will implement a suitable process and make necessary changes to the QMS.

7.5.2 Validation of Processes
 Special processes are particularly important to MPD-C as they play a key role in the manufacture of our products. As such, much care is taken to ensure these processes are approved, maintained, and controlled by qualified operators. These steps are defined in **QP7.5.1** and records are maintained per **QP4.2.4**.

7.5.3 Identification and Traceability
 MPD-C ensures product, sub-assemblies, and parts are appropriately labeled and identified throughout product realization. **QP7.5.3 Identification and Traceability** specifies how this occurs. This includes recording part identifiers to ensure product traceability. These records are maintained per **QP4.2.4**.

7.5.4 Customer Property
 Customer supplied parts and sub-assemblies are verified, stored, and maintained to prevent deterioration or loss. The conditions of handling and use of customer-supplied parts and sub-assemblies is spelled out in the related purchase order or by other documented specifications. Any customer-supplied parts or sub-assemblies that become nonconforming are segregated from the production stream, recorded and reported to the customer. This is accordance with **QP7.5.4 Customer Property**.

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7.5.5 Preservation of Product
 Protecting product during processing and delivery is addressed in **QP7.5.5 Preservation of Product**. This includes, but is not limited to, cleaning, removal of foreign objects, ESD protection, shelf life control, hazardous materials, and document preservation.

7.6 Control of Monitoring and Measuring Devices
 Product and process monitoring and measuring can only be performed correctly using calibrated equipment. To these ends, MPD-C controls and maintains calibrated equipment and instruments for providing evidence of conformity of product to specified requirements. **QP7.6 Control of Monitoring and Measuring Devices** details this program. Records of equipment and instrument calibrations are maintained as per **QP4.2.4**.

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8. MEASUREMENT, ANALYSIS and IMPROVEMENT

8.1 GENERAL

MPD-C integrates process and product monitoring and measurement, data recording and analysis, and continual improvement within the operational plans for each product. These factors are described below.

8.2 MONITORING AND MEASUREMENT

8.2.1 Customer Satisfaction

MPD-C understands that a customer’s perception of us is their reality. In order to gauge how MPD-C is perceived concerning meeting their requirements, customer feedback is encouraged. **QP7.2.3 Customer Communication** refers to this process. Additionally, any received customer rating is reviewed during the Management Review process.

8.2.2 Internal Audit

An internal audit program has been established to monitor MPD-C’s compliance to the **AS9100B: 2004** standard, our own MS procedures, and customer and regulatory requirements. Key elements in this program, as documented by **QP8.2.2 Internal Audit Program**, include:

- a. Establishing audit schedules
- b. Training and qualification of internal auditors
- c. Using checklists to record audit results
- d. Routine reporting of audit results
- e. Management Review of the program.

8.2.3 Monitoring and Measurement of Processes

As referenced throughout QM01, MPD-C processes are frequently monitored. This includes both MS processes and production processes. If process nonconformity occurs, the process is corrected, evaluated, and handled as specified in **QP8.3 Control of Nonconforming Product**.

8.2.4 Monitoring and Measurement of Product

Product is monitored and measured at critical points in the realization process. This includes incoming QA inspection of incoming parts, certain in-process inspection points performed by Production, and final product testing/inspection performed by QA or Production. This process is detailed in **QP8.2.4 Monitoring and Measurement of Product**.

If sampling inspection is used during this process, **ANSI/ASQ Z1.4** is used to determine the sample size only. Incoming and in-process inspection levels and AQLs are defined in the part-specific work instructions. Final product Acceptance Test Procedures (ATPs) specify accept/reject limits of 0/1 unless the customer authorizes a different accept/reject limit.

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a. Inspection Documentation

Inspection steps are documented on work orders/traveler, QC inspection report sheets, or ATP report forms. These forms, with the supporting instructions, include all necessary acceptance criteria, a record of the measurement, and the type of measuring equipment used. Actual test results are shown when required.

b. First Article Inspection

First article inspections (FAI) are performed for new processes, when requested/required by customers, and when there are significant process changes that invalidate the previous FAI results. FAI is documented on **QA0035 First Article Inspection Report**.

8.3 CONTROL of NONCONFORMING PRODUCT

Any product, including product returned by a customer, found not to meet product requirements is clearly identified and positively controlled as detailed in **QP8.3 Control of Nonconforming Product**. Product dispositioned as scrap is physically mutilated, collected and forwarded to a hazardous material recycler to preclude its use. This procedure also defines the approval process for personnel authorized on **QA0028 Designee List** to make nonconforming product disposition, the types of dispositions used by MPD-C, and the function of the Material Review Board.

8.4 ANALYSIS OF DATA

Data obtained through the monitoring and measuring of the processes and products, as well as data obtained from other sources, is reviewed and analyzed in order to determine system effectiveness and MPD-C's ability to meet customer requirements. The Management Team reviews critical data throughout the routine day-to-day operation of the company and formalizes that review during the Management Review process. Factors considered, as a minimum, are:

- a. Customer satisfaction (see 8.2.1)
- b. Product Conformity (see 7.2.1, 8.2.4 and 8.5.2)
- c. Product/process trends (see 7.5.1 and 8.1)
- d. Suppliers (see 7.4.1 and 7.4.3)

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8.5 IMPROVEMENT

8.5.1 Continual Improvement

As stated in the MPD-C Quality Policy, we work ***continually to improve the abilities of our people, the capabilities of our organization..., our profits.*** The effectiveness of this improvement is measured in continually improving service to our customers and the continually increasing profitability of our company.

8.5.2 Corrective Action

Non-conformities in the MS processes are documented with Corrective Action Requests (CARs). These CARs are reviewed, investigated, evaluated, implemented, recorded, and tracked to ensure appropriate action is taken to correct and eliminate the root cause of the nonconformity. The steps required in this process are defined in **QP8.5.2 Corrective and Preventive Action.**

8.5.3 Preventive Action

Similarly, actions taken to reduce or eliminate the causes of potential non-conformities are documented per **QP8.5.2 Corrective and Preventive Action** as Preventive Action Requests (PARs).

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APPENDIX 1 Standards Element Cross-Reference

ISO9001: 2000 AS9100B: 2004	MPD-C QMS Procedures	FAR Part 21 Subpart K*	MIL-I-45208A
1,2,3	QM01		
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5.6.1	"		
5.6.2	"		
5.6.3	"		
6.1	QM01		
6.2	QP6.2		
6.2.1	"		
6.2.2	"		
6.3	QM01		
6.4	"		
7.1	"		3.10
7.2	QP7.2		3.1
7.2.1	"		
7.2.2	"		
7.2.3	QP7.2.3		
7.3	QP7.3	21.303 (h) (7)	
7.3.1	"		
7.3.2	"		
7.3.3	"		
7.3.4	"		
7.3.5	"		
7.3.6	"		
7.3.6.1	"		
7.3.6.2	"		
7.3.7	"		
7.4	"		3.8
7.4.1	QP7.4.1		

SIZE A	CAGE CODE 33173	DWG NO. QM01	REV. E
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APPENDIX 1 (continued)

ISO9001: 2000 AS9100B: 2004	MPD-C QMS Procedures	FAR Part 21 Subpart K*	MIL-I-45208A
7.4.2	QP7.4.2		3.11
7.4.3	QP7.4.1	21.303 (h) (1)	3.12
7.5	QP7.5.1		3.4
7.5.1	"		
7.5.1.1	"		
7.5.1.2	QP7.5.1.2		3.2.4
7.5.1.3	QP7.5.1		
7.5.1.4	"		
7.5.1.5	QM01		
7.5.2	QP7.5.1	21.303 (h) (4)	
7.5.3	QP7.5.3	21.303 (h) (2) 21.303 (h) (8)	3.5
7.5.4	QP7.5.4		3.6
7.5.5	QP7.5.5	21.303 (h) (3)	
7.6	QP7.6		3.3
8.1	QM01		3.9
8.2	"		
8.2.1	"		
8.2.2	QP8.2.2		
8.2.3	QM01		
8.2.4	QP8.2.4	21.303 (h) (5)	
8.2.4.1	"		
8.2.4.2	"		
8.3	QP8.3	21.303 (h) (8)	3.7
8.4	QM01		
8.5	"		
8.5.1	"		
8.5.2	QP8.5.2		3.2.3
8.5.3	QP8.5.2		

* FAR Part21 Subpart K cross-reference from Aviation Industry Quality Systems, 1995, Michael J. Dreikorn, pg. 311.

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SCALE N/A	SHEET 19 of 21		

APPENDIX 2-1

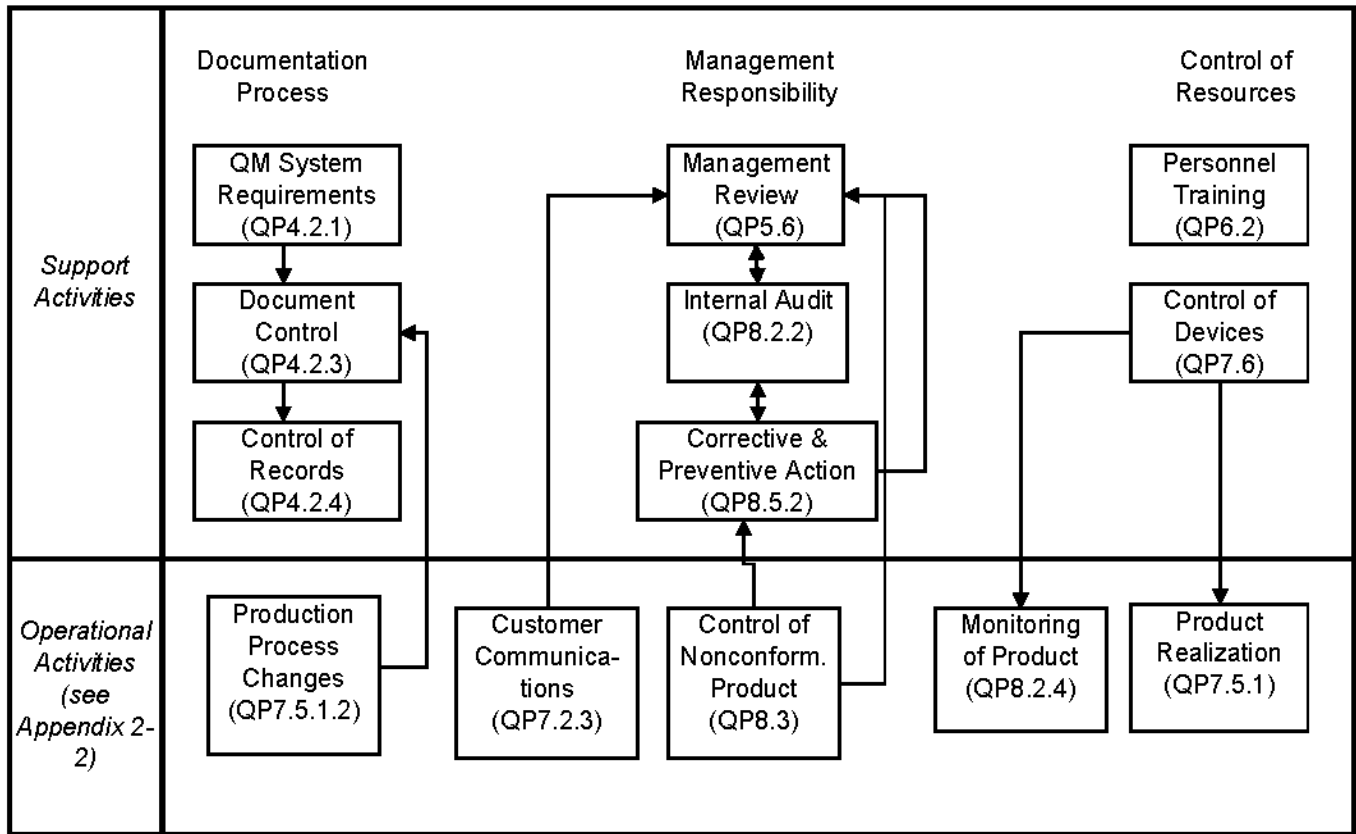
QUALITY MANAGEMENT SYSTEM
PROCESS INTERRELATIONSHIPS

DWG NO.

QM01

SH-20

REV E



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APPENDIX 2-2

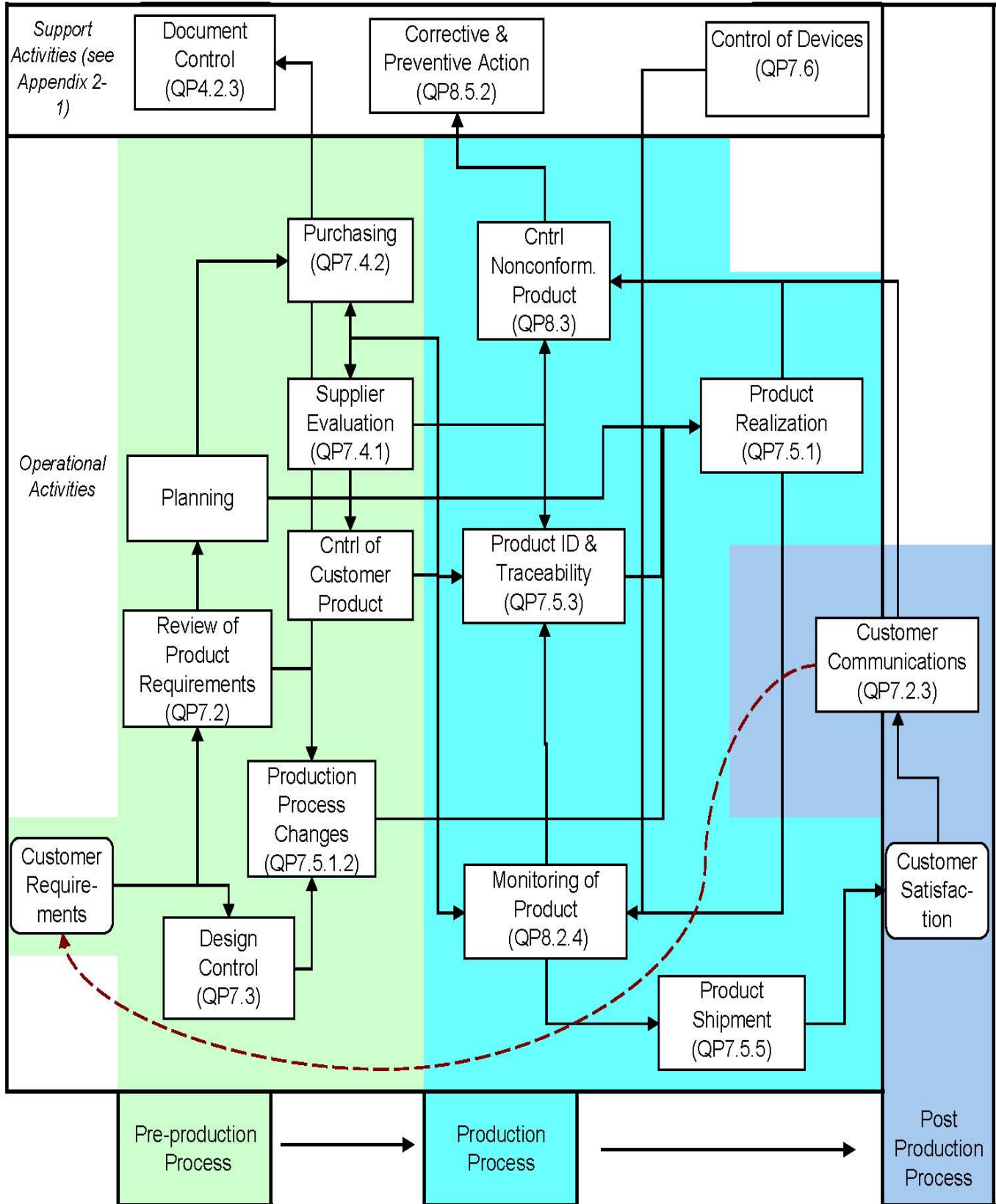
QUALITY MANAGEMENT SYSTEM
PROCESS INTERRELATIONSHIPS

DWG NO.

QM01

SH-21

REV E



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